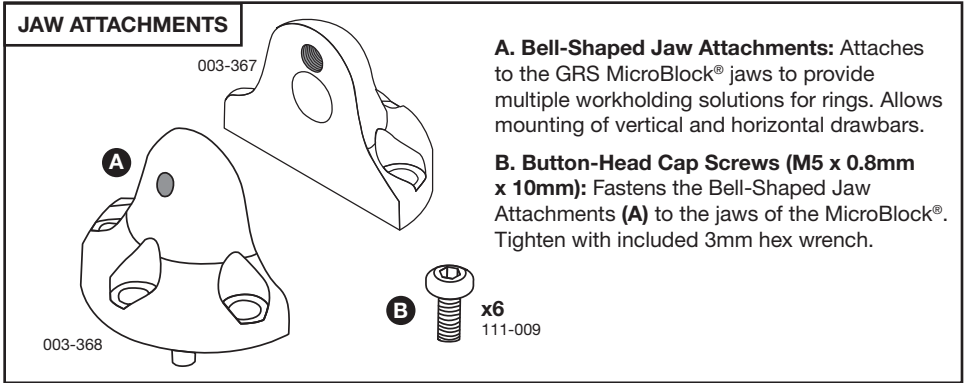
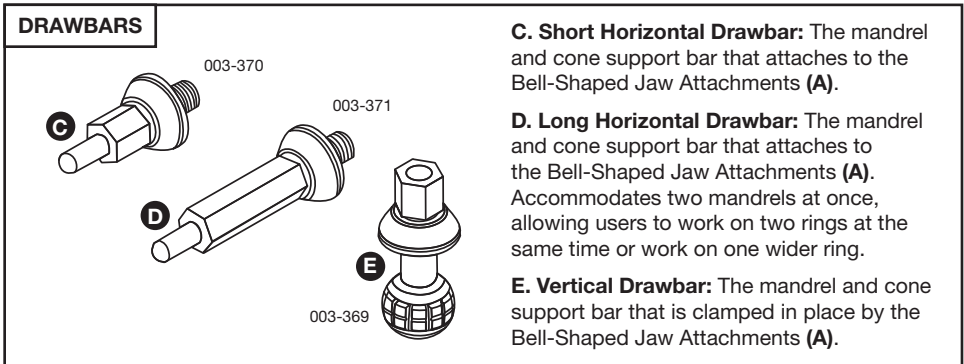


1. PARTS LIST AND DESCRIPTION

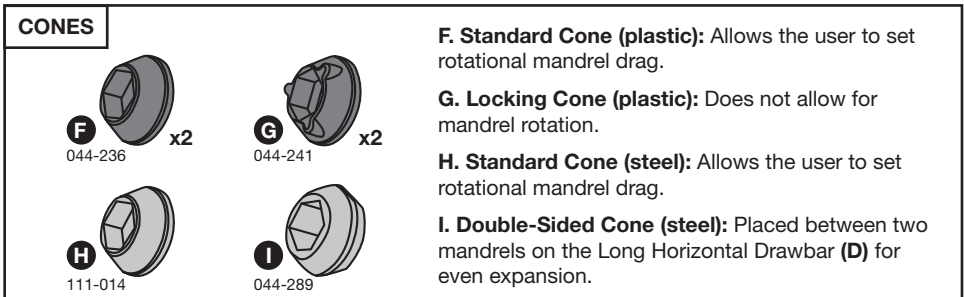
JAW ATTACHMENTS



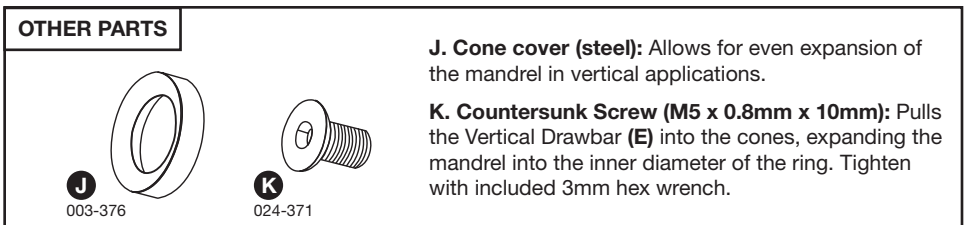
DRAWBARS



CONES

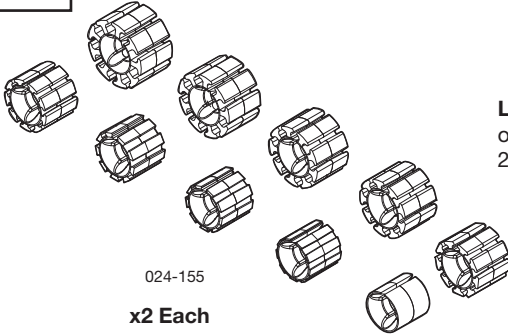


OTHER PARTS



1. PARTS LIST AND DESCRIPTION (CONTINUED)

MANDRELS



024-155

x2 Each

L. Expanding Mandrel set: Two sets of 10 different sizes, from 13.5 mm to 22.5 mm.

2. JAW ATTACHMENT INSTALLATION

FIG. 2.1

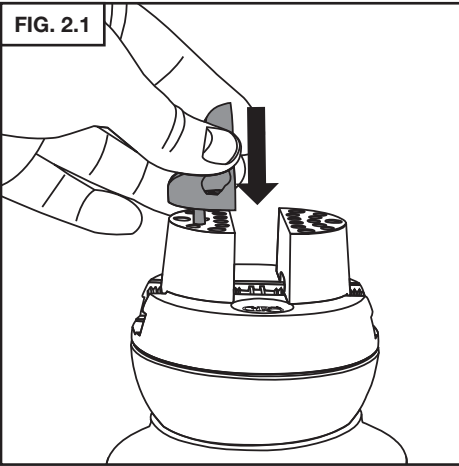


FIG. 2.2

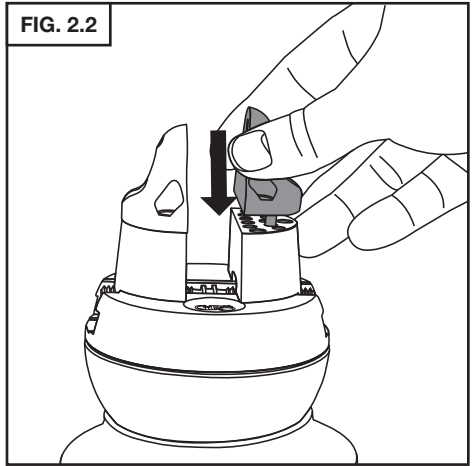


FIG. 2.3

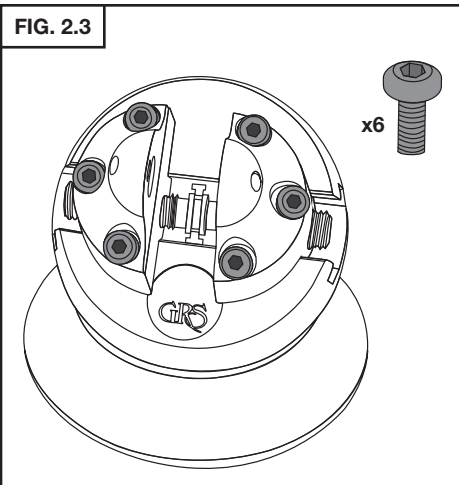
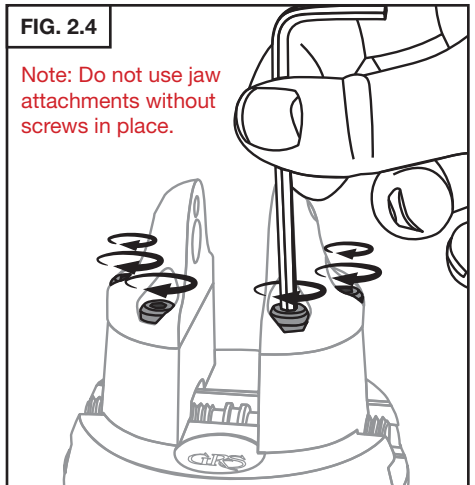


FIG. 2.4

Note: Do not use jaw attachments without screws in place.



3. SHORT HORIZONTAL DRAWBAR INSTALLATION

FIG. 3.1

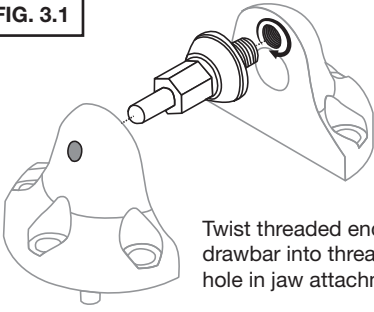


FIG. 3.2

Line up the hex shapes on the cone and drawbar before tightening.

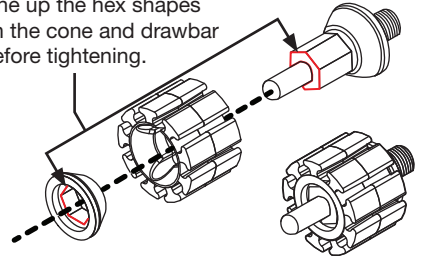


FIG. 3.3

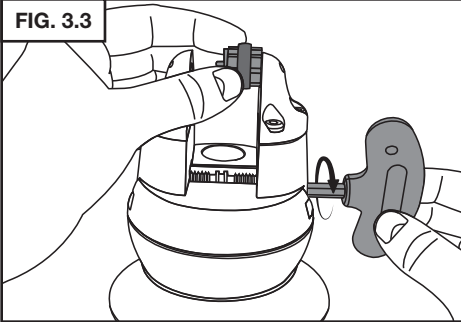
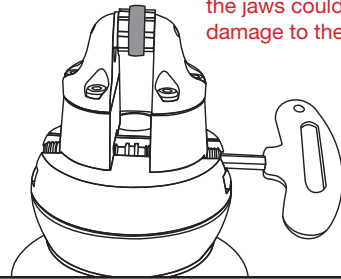


FIG. 3.4

Note: Overtightening the jaws could result in damage to the ring.



4. LONG HORIZONTAL DRAWBAR INSTALLATION

FIG. 4.1

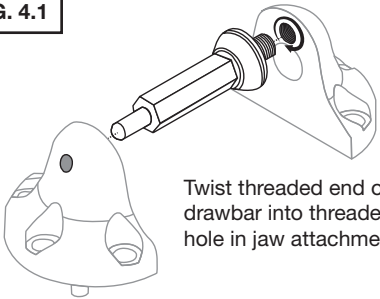


FIG. 4.2

Line up the hex shapes on the cone and drawbar before tightening.

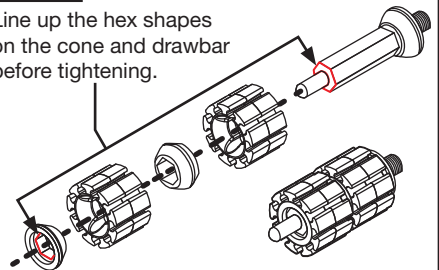


FIG. 4.3

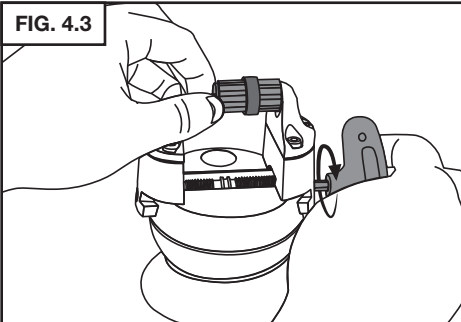
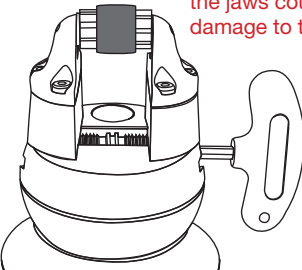


FIG. 4.4

Note: Overtightening the jaws could result in damage to the ring.



5. VERTICAL DRAWBAR INSTALLATION

